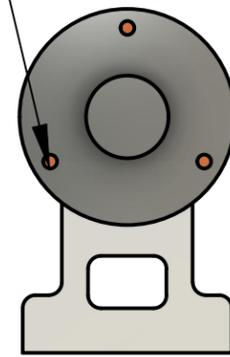
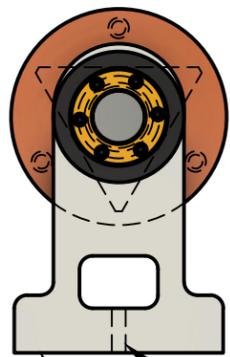


Optional brake for added rigidity

Surfaces of trunnion flat and square to faceplate

Bolt pattern and centering plug made for rotary table



Hole in outboard for mounting to machine table

Outboard center height made to match rotary table